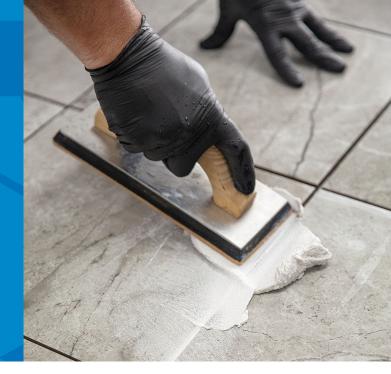
MAPEI Flexcolor CQ

Ready-to-Use Grout with Color-Coated Quartz







DESCRIPTION

MAPEI Flexcolor® CQ is a professional-grade, ready-to-use specialty grout for precision commercial and residential installations with porcelain, ceramic and natural-stone tiles. MAPEI Flexcolor CQ can be used to grout interior/exterior tile, and its dense composition helps to prevent water-based stains by providing water repellency to the grout surface. MAPEI Flexcolor CQ is formulated with the latest innovation in quartz aggregate, which ensures color consistency, ease of cleanability and improved workability. In addition, this grout can be used on sensitive tile surfaces once tested, requires no sealer and cures naturally from evaporation of the low level of water in the formulation.

Comparison testing of MAPEI Flexcolor CQ versus traditional Portland-cement grout has verified that MAPEI Flexcolor CQ is 30% more cost-efficient (based on typical rates of installers) and requires 65% less time to install.

FEATURES AND BENEFITS

- Stain- and chemical-resistant grout formulation with no sealing required
- Easy cleanability, color consistency and improved workability
- Dries to a hard, uniform color surface in 24 hours and will not stain surfaces
- Crack-resistant and shrinkage-controlled formulation
- Does not contribute to efflorescence
- BioBlock[®] technology for mold and mildew resistance
- Is used straight from the pail, without the need to add water

INDUSTRY STANDARDS AND APPROVALS

• ANSI: MAPEI Flexcolor CQ meets or exceeds ANSI All8.19 Standard Specifications for Organic Pre-Mixed Grout

WHERE TO USE

- For grout joints from 1/16" to 1/2" (1.5 to 12 mm)
- Use for grouting interior and exterior floor, walls, countertops and backsplashes.
- Use to grout suitable luxury vinyl tile (LVT) and luxury vinyl plank (LVP).
- Use for glass tile/mosaics as well as porcelain, ceramic and natural-stone tile (such as granite, travertine, slate, marble and polished marble), quarry, and cement-based terrazzo.
- Use for grouting areas that experience intermittent wet conditions such as bathtub surrounds, shower walls and shower floors.
- Multiple use of steam cleaners or power washers on MAPEI Flexcolor CQ is not recommended.
- Use for interior/exterior commercial and residential installations under Res 1, 2, 3 and 6 and Com 1, 2, 3 and 6 per TCNA Environmental Classifications. MAPEI Flexcolor CQ is not for installations in submerged areas or areas hotter than 125°F (52°C).
- For heavy industrial installations where fatty acids are present, such as commercial kitchens, use MAPEI's Kerapoxy® IEG CQ.

LIMITATIONS

- Use only at temperatures between 50°F and 95°F (10°C and 35°C). Drying time will vary depending on temperature, humidity, tile porosity and grout joint depth/width.
- MAPEI Flexcolor CQ cures faster in lower humidity conditions (less than 50% is ideal).
- Do not use in water submersion installations such as pools and hot tubs.
- Concrete surfaces should be dry, fully cured and free of hydrostatic pressure and/or excessive moisture vapor transmission rates (MVERs).
- MAPEI Flexcolor CQ is not recommended for installation in steam rooms or saunas.
- Do not use in areas exposed to continuous high surface temperatures (greater than or equal to 140°F [60°C]), such as areas near fireplaces or wood stoves.
- Some types of sensitive tiles such as glass mosaic or marble can be permanently stained, scratched, dulled or damaged when grouting. Always test the grout on a separate sample area before grouting to determine the suitability of the tile with the grout color selected.
- Do not use for distressed or tumbled travertine tiles if no grout is desired in the pits of these tiles.
- Do not use with pebble-stone or river-rock tile or mosaics, irregularly shaped tile or stone, or any time the grout joint width or depth equals or exceeds 1/2" (12 mm).
- Do not use for commercial kitchen floors or environments where "no-rinse" enzymatic cleaners will be used.

Consult MAPEI's Technical Services Department for installation recommendations regarding substrates and conditions not listed.

SURFACE PREPARATION

- Before grouting, make sure that tiles are firmly set and that the adhesive or mortar is completely dry.
- Remove all tile spacers.
- Grout joints must be clean and free of standing water, dust, dirt and foreign matter.
- Remove excess adhesive or mortar from the joint area so that 2/3 of the tile depth is left available for grouting.
- Clean the tile surface thoroughly to remove dust, dirt and other contaminants that may cause grout discoloration.
- See MAPEI's "Surface preparation requirements" reference guide in the Tile & Stone Installation Systems section of MAPEI's Website

MIXING

Before product use, take appropriate safety precautions. Refer to the Safety Data Sheet for details.

No mixing is required.

PRODUCT APPLICATION AND CLEANING

Read all installation instructions thoroughly before installation. Using consistent application procedures will produce consistent results.

- 1. To aid in spreading the grout, slightly moisten the tile surface with a damp, rounded grout sponge just before application. For vertical/wall applications, do not pre-wet the tile but ensure that it is clean before grouting.
- 2. Force the grout into the joints with a medium- to hard-rubber float held at a 45-degree angle to the tile surface. Float or spread the grout in an area within arm's reach, typically 10 to 15 sq. ft. (0.93 to 1.39 m²), using a "clean as you go" approach to spreading and washing the grout.
- 3. Make sure all joints are well-compacted and are free of voids and gaps.
- 4. Remove excess grout from the tile surface, holding the float at an almost 90-degree angle to the surface and moving the float diagonally to the joints while the grout is still fresh.
- 5. The grout surface should be flush with the tile edge.
- 6. Start the initial washing after applying 10 to 15 sq. ft. (0.93 to 1.39 m²) so that cleaning can begin before the grout skins over and dries on the tile surface.
- 7. Move a damp grout sponge or white scrubpad across the tile surface in a circular motion to loosen grout and to shape the joints.
- 8. Drag a clean and damp sponge diagonally across the tile joints, applying slight pressure. Use each side of the sponge for one pass over the tile before rinsing the sponge, repeating the process until complete.

Note: Under certain conditions, a milky film can appear on the grout surface. This film will dissipate in 20 to 30 minutes after the washing step is completed.

PROTECTION AND MAINTENANCE

- Light foot traffic is acceptable 24 hours after grouting.
- To develop stain resistance and for a full cure, allow 3 days before intermittent water exposure.
- Protect the product from freezing. However, if the product does freeze, allow the product to return to room temperature before use. MAPEI Flexcolor CQ was tested in the cured state and passed 25 cycles of freeze/thaw

- testing at 0°F (-18°C) for 16 hours and 8 hours at 74°F (23°C) per cycle.
- If haze residue or "picture framing" is experienced after installation, use MAPEI's *UltraCare* Bepoxy Grout Haze Remover or *UltraCare* Heavy-Duty Stone, Tile & Grout Cleaner.
- Although sealing is not required, MAPEI's *UltraCare* products can be used for care and maintenance of the grout surface. MAPEI's *UltraCare* water-based products are fully compatible with *MAPEI Flexcolor CQ*.
- Exterior deck installations must be protected from weather and allowed to dry before installation of MAPEI Flexcolor CQ.

ANSI Specifications

Test Method	Specification Standard	Test Results
ANSI A118.19, Section 5.1 – indentation resistance (hardness)	≥ 1,000 psi (6.90 MPa) at 28 days dry ≥ 500 psi (3.45 MPa) at 7 days wet	Pass
ANSI A118.19, Section 5.2 – abrasion resistance	≤ 500 mm ³	Pass
ANSI A118.19, Section 5.3 – resistance to mold growth	ASTM G21 – no growth	Pass
ANSI A118.19, Section 5.4 – water cleanability	Visual assessment: Free of visible haze, lumps and dry material	Pass
ANSI A118.19, Section 6.5 – chemical resistance	No deterioration; Indentation resistance: ≥ 500 psi (3.45 MPa)	Pass
ANSI A118.3 – vertical sag in joints	No noticeable change in joint shape	Pass

Chemical Resistance - ASTM C267*

Ammonia	Pass
Bleach	Pass
Potassium hydroxide, 3%	Pass
Acetic acid, 3%	Pass
Acetic acid, 10%	Pass
Ammonium chloride	Pass
Citric acid, 3%	Pass
Citric acid, 10%	Pass
Lactic acid	Pass
Peanut oil	Pass
Olive oil	Pass
Phosphoric acid, 3%	Pass
Phosphoric acid, 10%	Pass
Sulfamic acid, 3%	Pass

Sulfamic acid, 10%	Pass
Hydrochloric acid, 3%	Pass
Hydrochloric acid, 10%	Pass
Sulfuric acid, 3%	Pass

^{*} Testing conducted after 28-day full cure, with 24-hour full immersion

Shelf Life and Product Characteristics

Shelf life	18 months at 73°F (23°C) and 50% relative humidity if unopened and if opened but stored with a closed lid
Colors	Available in MAPEI's palette of 40 colors. Refer to MAPEI's grout/caulk color palette. Sample grout color chips are available upon request.
Odor	Slight latex odor, with no ammonia smell
VOC content (SCAQMD Rule 1168)	< 65 g per L
Typical VOC content per SCAQMD Rule 1168 testing methods	19 g per L

Application Properties** at 73°F (23°C)

and 50% relative humidity

Protect from light foot traffic	24 hours
Protect from normal foot traffic	2 days
Protect from heavy foot (commercial) traffic	6 to 7 days
Full cure	3 days

^{**} Protection and curing times will vary depending on ambient temperature, substrate temperature and humidity.

Packaging

Size
Pail: 0.5 U.S. gal. (1.89 L) – Canada only
Pail: 1 U.S. gal. (3.79 L)
Pail: 2 U.S. gals. (7.57 L) – U.S. only

Approximate Coverage***

per 0.5 U.S. gal. (1.89 L)

Tile Size	Grout Joint Width					
	1/16"	1/8"	3/16"	1/4"	3/8"	1/2"
	(1.5 mm)	(3 mm)	(4.5 mm)	(6 mm)	(10 mm)	(12 mm)
2" x 2" x 1/4"	50 sq. ft.	25 sq. ft.	17 sq. ft.	13 sq. ft.	9 sq. ft.	7 sq. ft.
(50 x 50 x 6 mm)	(4.65 m²)	(2.32 m²)	(1.58 m²)	(1.21 m ²)	(0.84 m ²)	(0.65 m²)
4-1/4" x 4-1/4" x 1/4"	107 sq. ft.	54 sq. ft.	35 sq. ft.	27 sq. ft.	17 sq. ft.	13 sq. ft.
(108 x 108 x 6 mm)	(9.94 m²)	(5.02 m ²)	(3.25 m ²)	(2.51 m ²)	(1.58 m²)	(1.21 m ²)
6" x 6" x 1/4"	150 sq. ft.	75 sq. ft.	50 sq. ft.	35 sq. ft.	24 sq. ft.	19 sq. ft.
(150 x 150 x 6 mm)	(13.9 m²)	(6.97 m ²)	(4.65 m ²)	(3.25 m²)	(2.23 m ²)	(1.77 m ²)
8" x 8" x 3/8"	135 sq. ft.	58 sq. ft.	45 sq. ft.	35 sq. ft.	24 sq. ft.	17 sq. ft.
(200 x 200 x 10 mm)	(12.5 m ²)	(5.39 m²)	(4.18 m²)	(3.25 m²)	(2.23 m ²)	(1.58 m ²)
12" x 12" x 3/8"	204 sq. ft.	103 sq. ft.	68 sq. ft.	51 sq. ft.	35 sq. ft.	25 sq. ft.
(300 x 300 x 10 mm)	(19.0 m²)	(9.57 m²)	(6.32 m²)	(4.74 m ²)	(3.25 m²)	(2.32 m ²)
24" x 6" x 3/8"	160 sq. ft.	80 sq. ft.	52 sq. ft.	40 sq. ft.	27 sq. ft.	20 sq. ft.
(610 x 150 x 10 mm)	(14.9 m²)	(7.43 m ²)	(4.83 m ²)	(3.72 m²)	(2.51 m ²)	(1.86 m²)
24" x 12" x 3/8"	272 sq. ft.	140 sq. ft.	90 sq. ft.	68 sq. ft.	45 sq. ft.	33 sq. ft.
(610 x 300 x 10 mm)	(25.3 m²)	(13.1 m²)	(8.36 m²)	(6.32 m²)	(4.18 m²)	(3.07 m²)

Approximate Coverage***

per 1 U.S. gal. (3.79 L)

Tile Size	Grout Joint Width					
	1/16"	1/8"	3/16"	1/4"	3/8"	1/2"
	(1.5 mm)	(3 mm)	(4.5 mm)	(6 mm)	(10 mm)	(12 mm)
2" x 2" x 1/4"	103 sq. ft.	50 sq. ft.	33 sq. ft.	24 sq. ft.	15 sq. ft.	11 sq. ft.
(50 x 50 x 6 mm)	(9.57 m²)	(4.65 m ²)	(3.07 m ²)	(2.23 m ²)	(1.39 m²)	(1.02 m²)
4-1/4" x 4-1/4" x 1/4"	221 sq. ft.	109 sq. ft.	72 sq. ft.	54 sq. ft.	35 sq. ft.	26 sq. ft.
(108 x 108 x 6 mm)	(20.5 m ²)	(10.1 m²)	(6.69 m ²)	(5.02 m ²)	(3.25 m ²)	(2.42 m ²)
6" x 6" x 1/4"	313 sq. ft.	155 sq. ft.	103 sq. ft.	77 sq. ft.	50 sq. ft.	37 sq. ft.
(150 x 150 x 6 mm)	(29.1 m²)	(14.4 m ²)	(9.57 m²)	(7.15 m²)	(4.65 m ²)	(3.44 m ²)
8" x 8" x 3/8"	278 sq. ft.	138 sq. ft.	91 sq. ft.	68 sq. ft.	45 sq. ft.	33 sq. ft.
(200 x 200 x 10 mm)	(25.8 m²)	(12.8 m²)	(8.45 m ²)	(6.32 m²)	(4.18 m²)	(3.07 m ²)
12" x 12" x 3/8"	417 sq. ft.	208 sq. ft.	138 sq. ft.	103 sq. ft.	68 sq. ft.	50 sq. ft.
(300 x 300 x 10 mm)	(38.7 m ²)	(19.3 m²)	(12.8 m²)	(9.57 m²)	(6.32 m ²)	(4.65 m ²)
24" x 6" x 3/8"	334 sq. ft.	166 sq. ft.	110 sq. ft.	82 sq. ft.	54 sq. ft.	40 sq. ft.
(610 x 150 x 10 mm)	(31.0 m²)	(15.4 m²)	(10.2 m²)	(7.62 m ²)	(5.02 m ²)	(3.72 m ²)
24" x 12" x 3/8"	557 sq. ft.	278 sq. ft.	184 sq. ft.	138 sq. ft.	91 sq. ft.	68 sq. ft.
(610 x 300 x 10 mm)	(51.7 m²)	(25.8 m ²)	(17.1 m ²)	(12.8 m²)	(8.45 m ²)	(6.32 m²)

7/8

Approximate Coverage***

per 2 U.S. gals. (7.57 L)

Tile Size	Grout Joint Width					
	1/16"	1/8"	3/16"	1/4"	3/8"	1/2"
	(1.5 mm)	(3 mm)	(4.5 mm)	(6 mm)	(10 mm)	(12 mm)
2" x 2" x 1/4"	209 sq. ft.	104 sq. ft.	69 sq. ft.	51 sq. ft.	34 sq. ft.	25 sq. ft.
(50 x 50 x 6 mm)	(19.4 m ²)	(9.66 m²)	(6.41 m ²)	(4.74 m ²)	(3.16 m²)	(2.32 m²)
4-1/4" x 4-1/4" x 1/4"	445 sq. ft.	222 sq. ft.	148 sq. ft.	110 sq. ft.	73 sq. ft.	55 sq. ft.
(108 x 108 x 6 mm)	(41.3 m ²)	(20.6 m ²)	(13.7 m²)	(10.2 m²)	(6.78 m²)	(5.11 m ²)
6" x 6" x 1/4"	628 sq. ft.	314 sq. ft.	209 sq. ft.	156 sq. ft.	104 sq. ft.	78 sq. ft.
(150 x 150 x 6 mm)	(58.3 m ²)	(29.2 m ²)	(19.4 m ²)	(14.5 m²)	(9.66 m ²)	(7.25 m²)
8" x 8" x 3/8"	558 sq. ft.	279 sq. ft.	185 sq. ft.	139 sq. ft.	92 sq. ft.	69 sq. ft.
(200 x 200 x 10 mm)	(51.8 m²)	(25.9 m ²)	(17.2 m²)	(12.9 m²)	(8.54 m ²)	(6.41 m²)
12" x 12" x 3/8"	838 sq. ft.	418 sq. ft.	279 sq. ft.	209 sq. ft.	139 sq. ft.	104 sq. ft.
(300 x 300 x 10 mm)	(77.9 m ²)	(38.8 m ²)	(25.9 m ²)	(19.4 m ²)	(12.9 m²)	(9.66 m²)
24" x 6" x 3/8"	670 sq. ft.	335 sq. ft.	223 sq. ft.	167 sq. ft.	111 sq. ft.	83 sq. ft.
(610 x 150 x 10 mm)	(62.2 m ²)	(31.1 m ²)	(20.7 m ²)	(15.5 m²)	(10.3 m²)	(7.71 m ²)
24" x 12" x 3/8"	1,117 sq. ft.	558 sq. ft.	372 sq. ft.	279 sq. ft.	185 sq. ft.	139 sq. ft.
(610 x 300 x 10 mm)	(104 m ²)	(51.8 m²)	(34.6 m ²)	(25.9 m ²)	(17.2 m²)	(12.9 m ²)

^{***} Coverage shown is for estimating purposes only. Actual jobsite coverage may vary according to actual tile size and thickness, exact joint width, job conditions and grouting methods. Consult MAPEI's Technical Services Department or use the grout calculator at www.mapei.com to determine the amount of product needed for project criteria not shown.

RELATED DOCUMENTS

Reference Guide: "Surface preparation requirements" for tile and stone installation system[†]

ADDITIONAL INFORMATION

Refer to the Safety Data Sheet (SDS) for specific data related to health and safety as well as product handling.

For information on MAPEI's commitment to sustainability and transparency, as well as how MAPEI products may contribute to green building standards and certification systems, contact sustainability_USA@mapei.com (USA) or sustainability-durabilite@mapei.com (Canada).

WARNING

The test results shown in the TECHNICAL DATA table were obtained in compliance with test methods and curing cycles, if applicable, defined in the industry standards referenced on the Technical Data Sheet. Please note that the use of test procedures or methods other than those indicated in the table could lead to different values and that, in such cases, any liability of our company is excluded.

[†] At www.mapei.com

LEGAL NOTICE

The contents of this Technical Data Sheet ("TDS") may be copied into another project-related document, but the resulting document shall not supplement nor replace requirements per the TDS in effect at the time of the MAPEI product installation. For the most up-to-date TDS and warranty information, please visit our website at www.mapei.com. **ANY ALTERATIONS TO THE WORDING OR REQUIREMENTS CONTAINED IN OR DERIVED FROM THIS TDS SHALL VOID ALL RELATED MAPEI WARRANTIES.**

Before using, the user must determine the suitability of our products for the intended use, and the user alone assumes all risks and liability. <u>ANY CLAIM SHALL BE DEEMED WAIVED UNLESS MADE IN WRITING TO US WITHIN FIFTEEN (15) DAYS FROM DATE IT WAS, OR REASONABLY SHOULD HAVE BEEN, DISCOVERED.</u>

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1-800-361-9309

Customer Service

1-800-42-MAPEI (1-800-426-2734)

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For the most current product data and BEST-BACKEDSM warranty information, visit www.mapei.com.

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